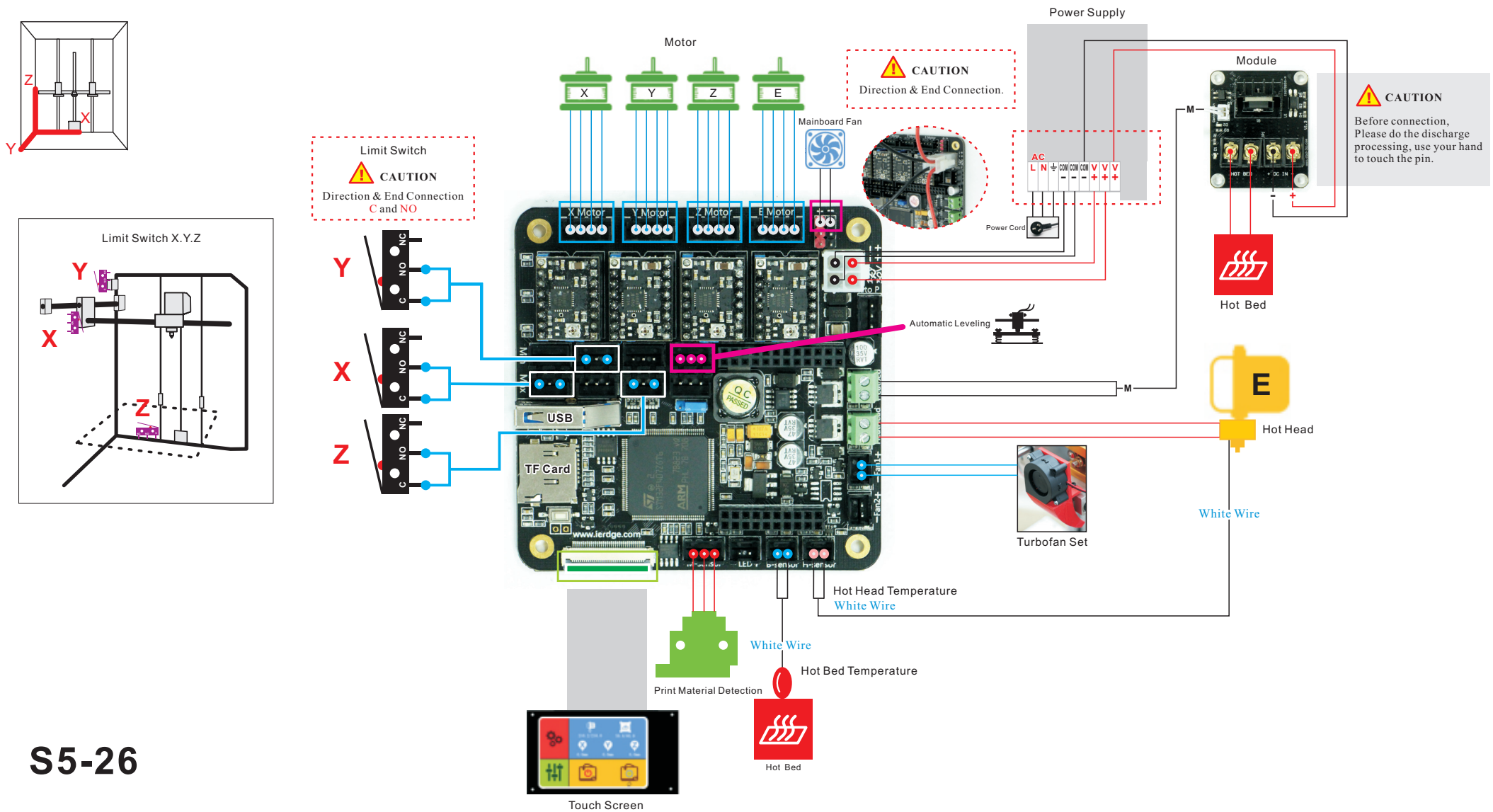


# S5-26 Printer Install And Use

## Assembly Printer

Refer to installation video. Or you can contact with us: [emma@noulei.com](mailto:emma@noulei.com)

## Wiring Diagram



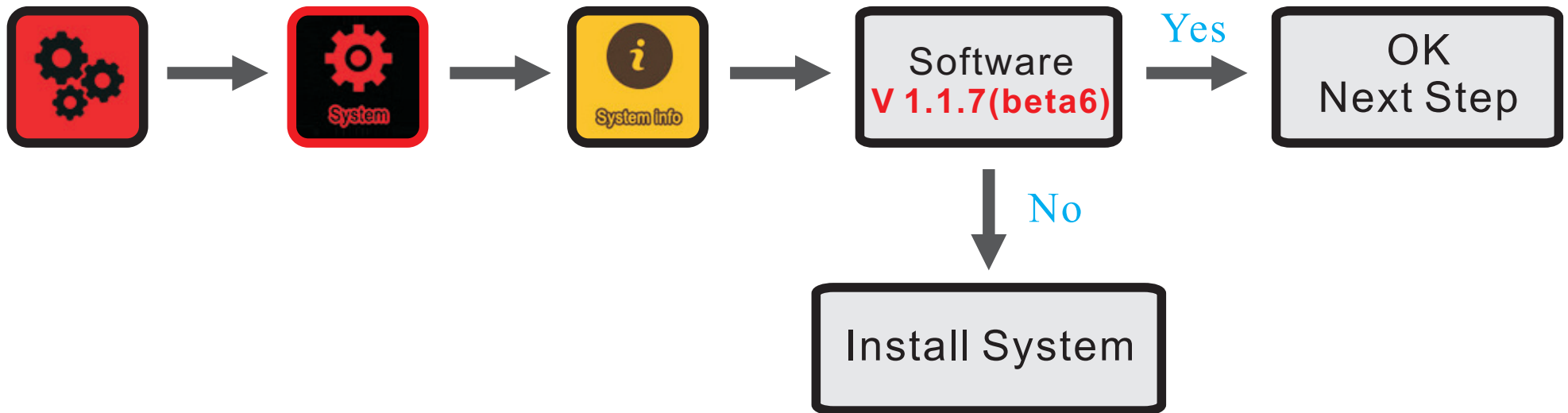
S5-26

# Print Material Detection

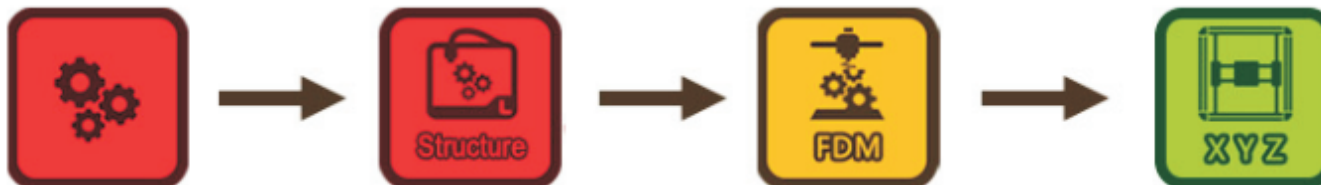
Please install the parts and refer to installation video, Do not need to set parameters.

## Start Debugging Printer

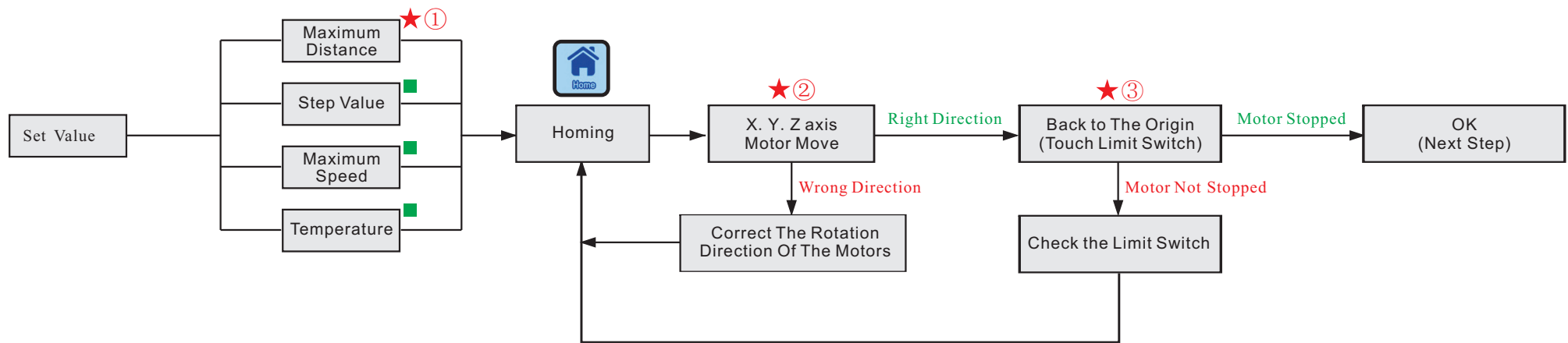
### 1. Confirm the system information



### 2. Set the printer type, is XYZ



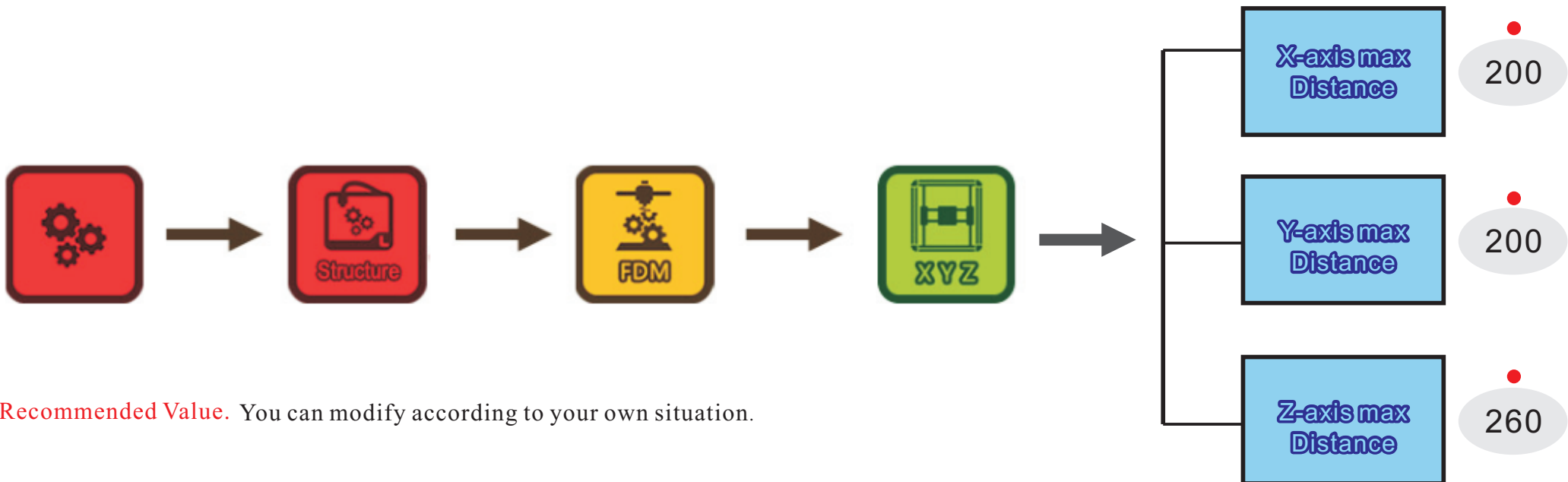
### 3. Test the Connection



★ Please refer to the below: ①/②/③

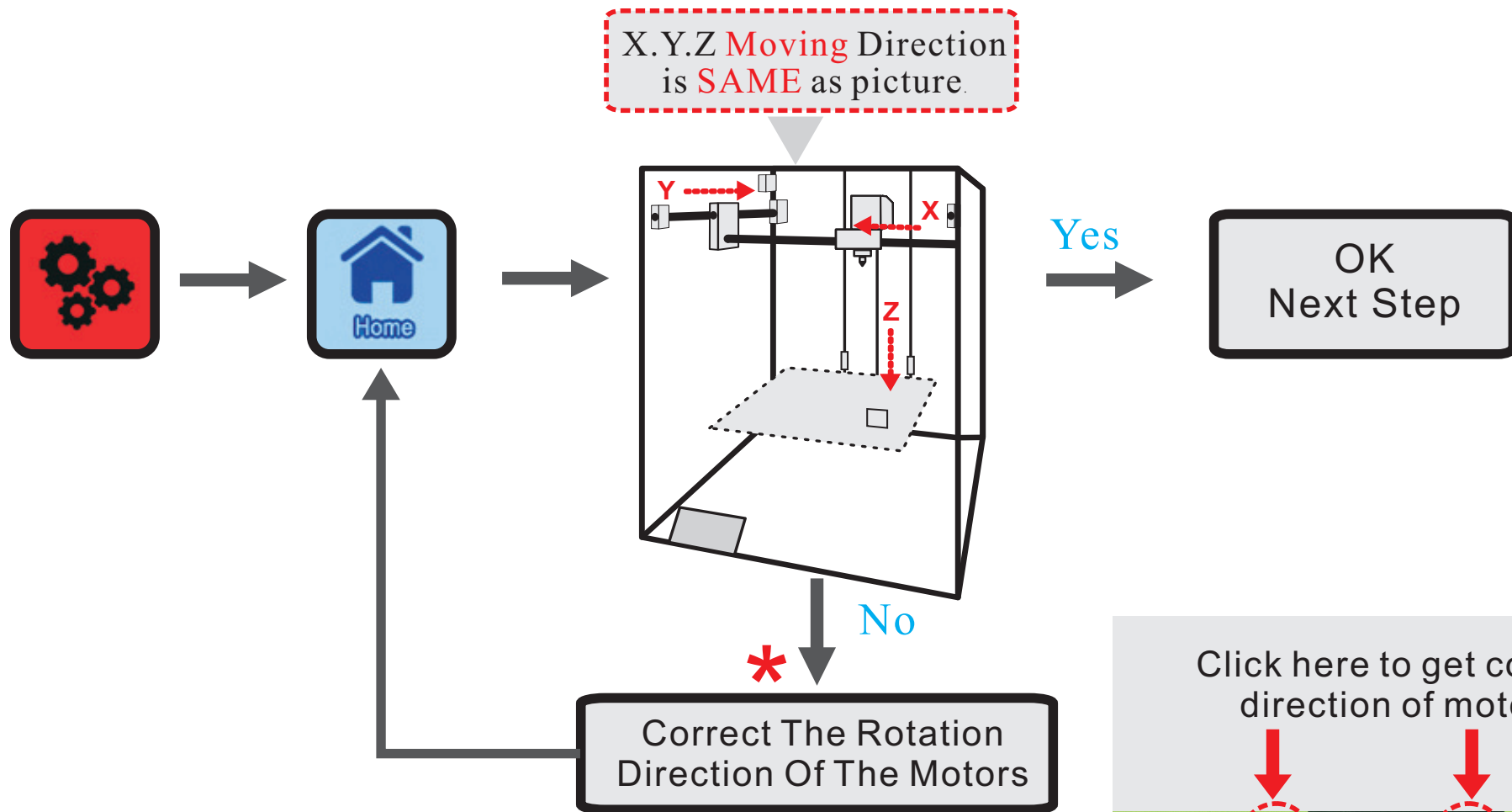
■ Default value, or you can modify according to your own situation.

#### ①. Maximum Distance

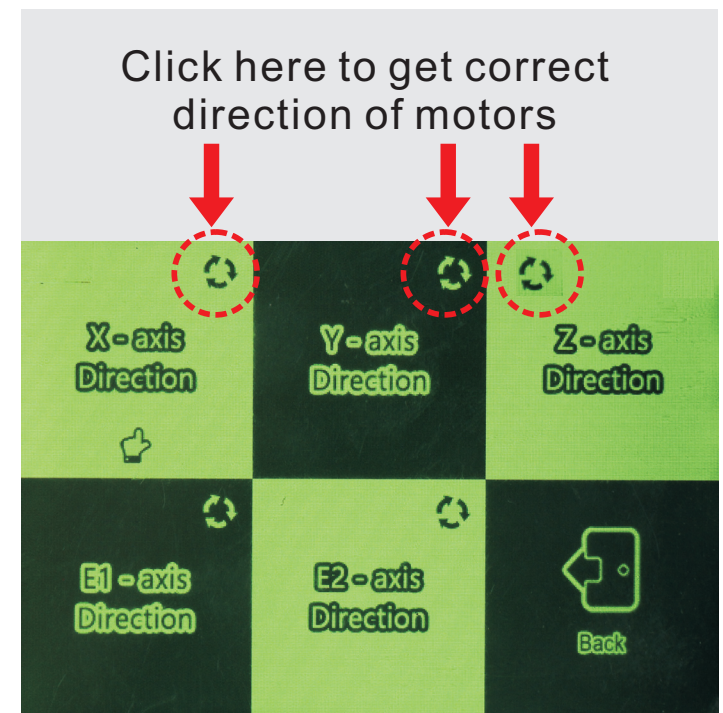


● Recommended Value. You can modify according to your own situation.

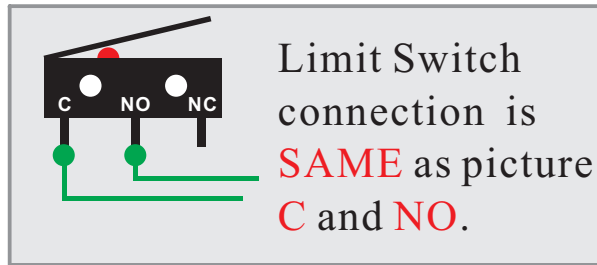
## ② X.Y.Z axis Motor Move.



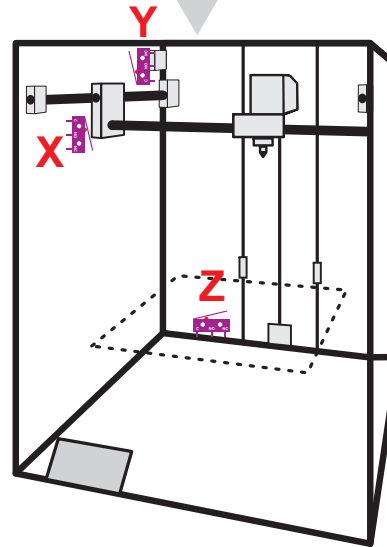
\* Correct The Rotation Direction Of The Motors.



### ③ Limit Switch

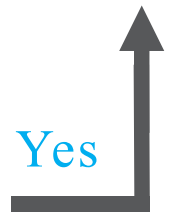


Location of **X.Y.Z** Limit Switch is **SAME** as picture



When XYZ moves into the limit switch, it will trigger limit switch, trigger success, XYZ axis homing success.

Yes



OK  
Next Step

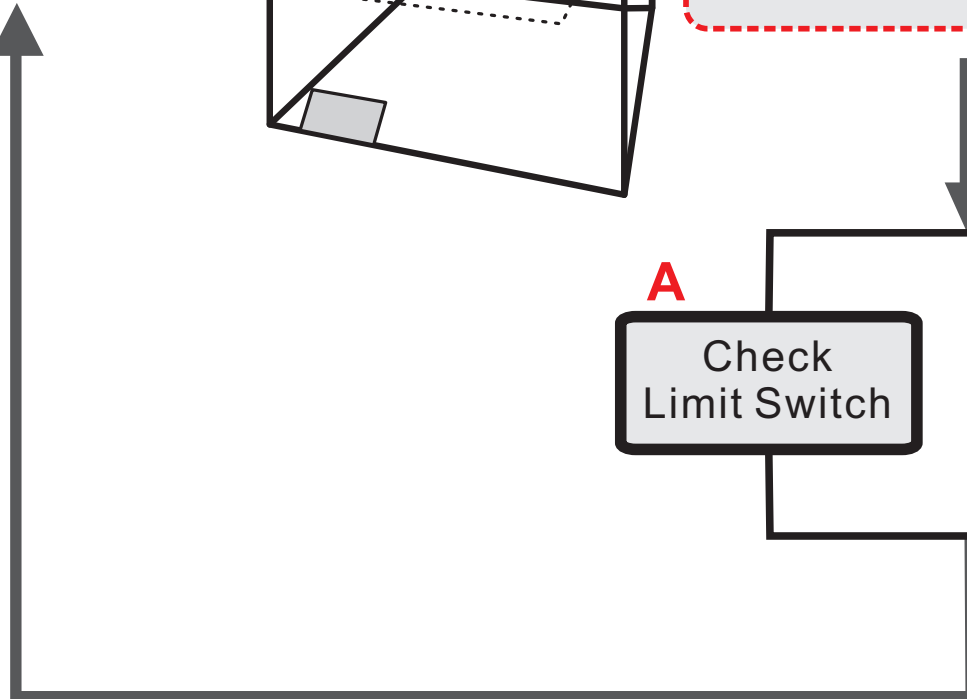
No



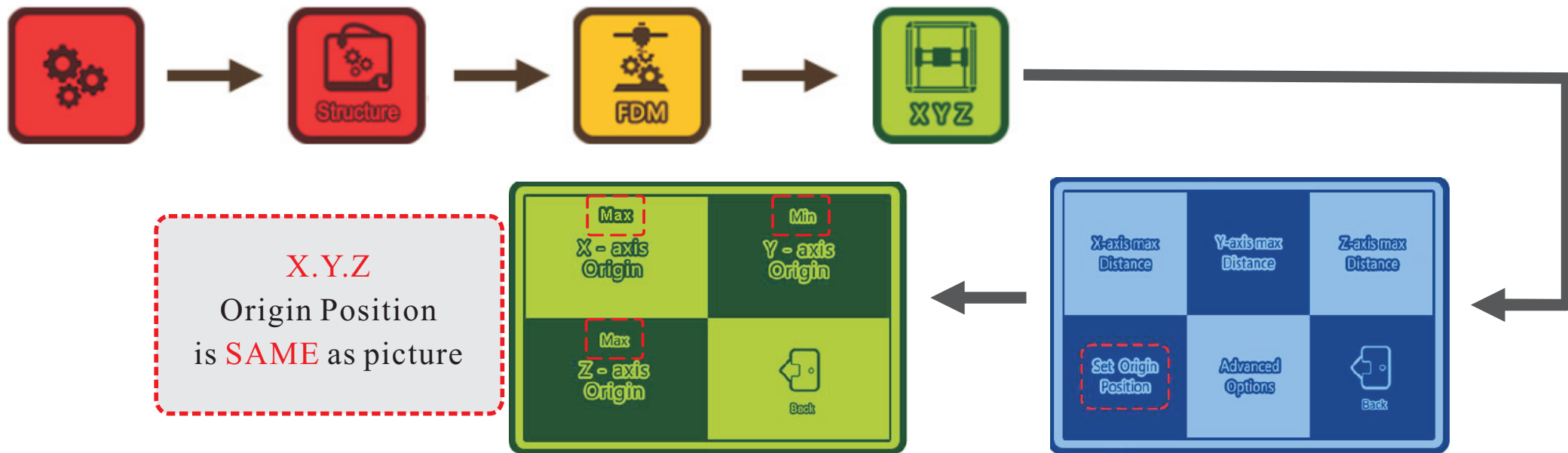
**A**  
Check  
Limit Switch

**B**  
Check  
XYZ Origin

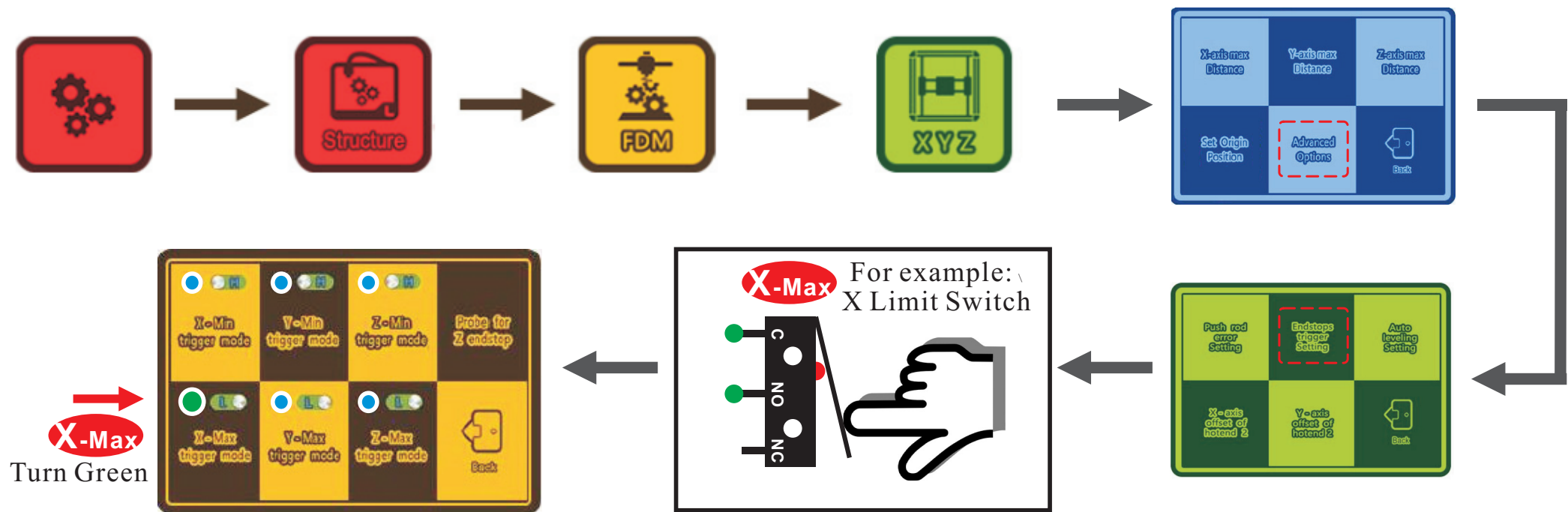
**( A. B ) As Below:**



## A. Limit Switch Set Origin Position



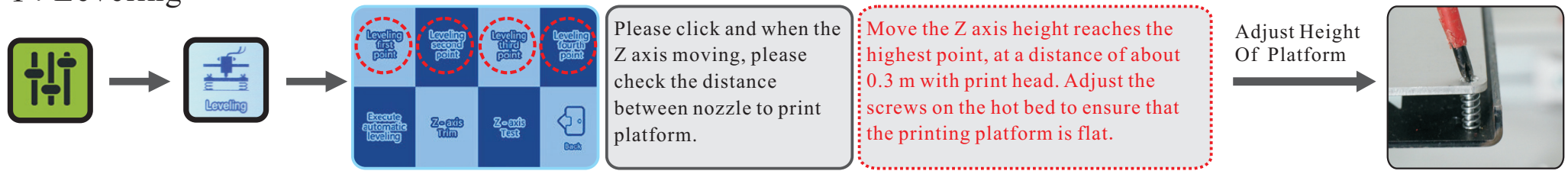
## B. Limit Switch Endstops Trigger Setting



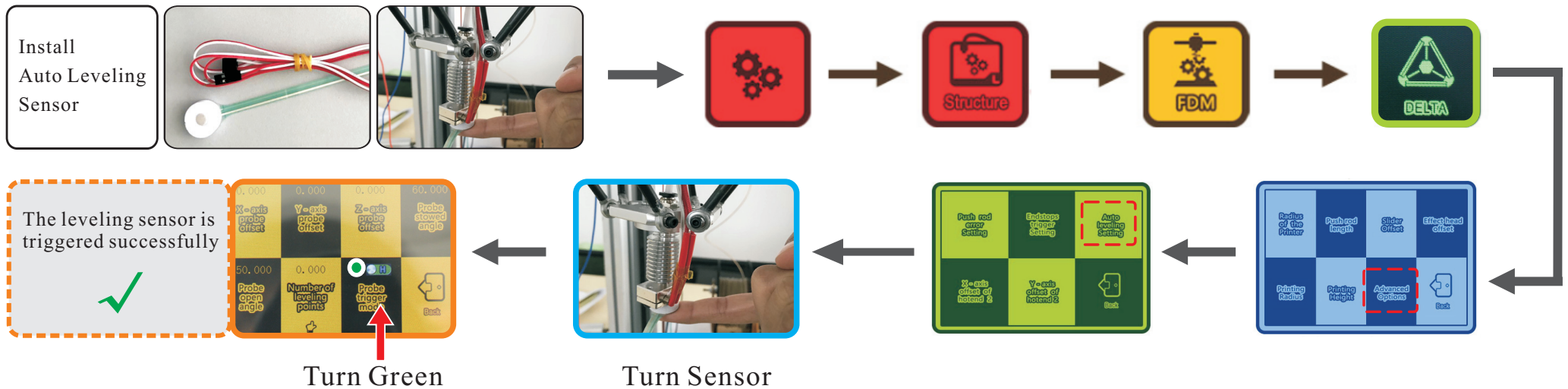


## 4. Adjust the print platform balance

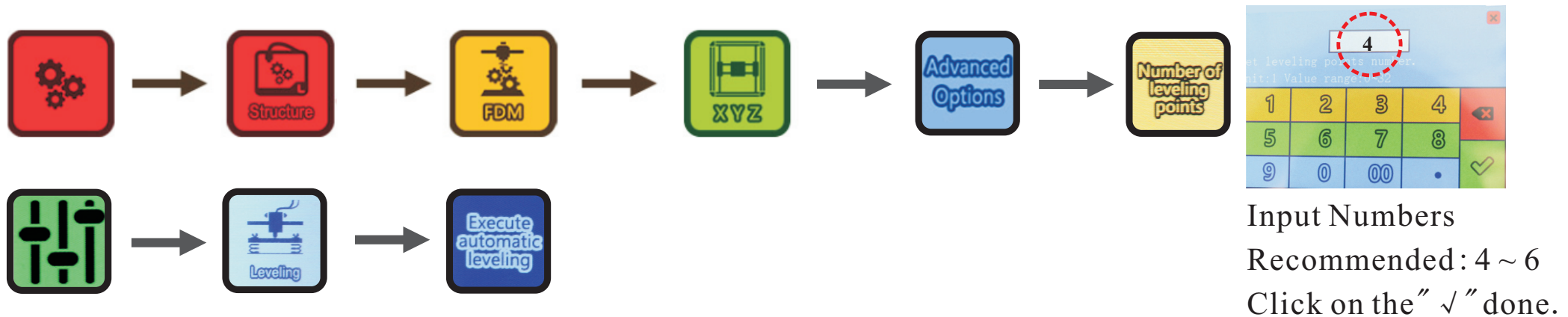
### I. Leveling



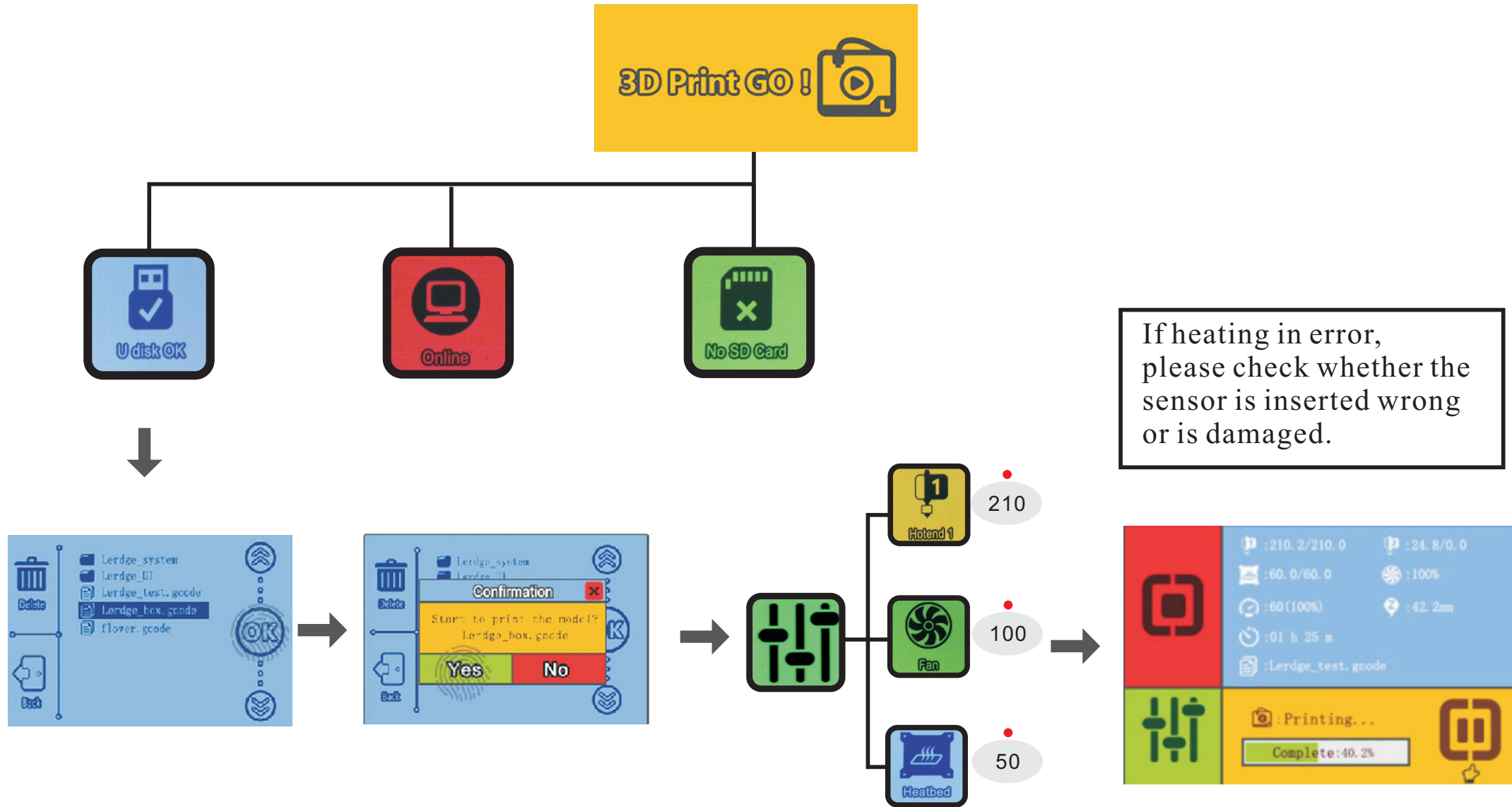
### II. Auto Leveling



Set parameters and start the automatic leveling. Reach to the height with the perfect smooth.



# Print Test



● This is Recommended Values. You can modify according to your own situation.

⚠ Attention to the data setting on slicing software.