# **S5-26** Printer Install And Use

Wiring Diagram

#### **Assembly Printer**

Refer to installation video. Or you can contact with us: emma@noulei.com

#### Power Supply Motor Module CAUTION Direction & End Connection. Х Y Ζ Е CAUTION Mainboard Fan Before connection, Please do the discharge Limit Switch processing, use your hand to touch the pin. CAUTION Direction & End Connection C and NO \_Z\_Motor\_ 0000 \_E\_Motor\_ 0000 00 0000 6 Limit Switch X.Y.Z 1000 0 Hot Bed Χ Ε . . USB 1 Hot Head White Wire Turbofan Set Hot Head Temperature White Wire White Wire Hot Bed Temperature Print Material Detection " $\overline{m}$ • 👳 Hot Bed

Please install the parts and refer to installation video, Do not need to set parameters.



2. Set the printer type, is XYZ



#### 3. Test the Connection



**\star** Please refer to the below: 1/2/3

Default value, or you can modify according to your own situation.

#### ①. Maximum Distance



# 2 X.Y.Z axis Motor Move.



# ③ Limit Switch



# A. Limit Switch Set Origin Position



#### **B**. Limit Switch Endstops Trigger Setting



#### 4. Adjust the print platform balance

#### I. Leveling



Please click and when the<br/>Z axis moving, please<br/>check the distance<br/>between nozzle to print<br/>platform.Move the Z axis height reaches the<br/>highest point, at a distance of about<br/>0.3 m with print head. Adjust the<br/>screws on the hot bed to ensure that<br/>the printing platform is flat.

Adjust Height Of Platform



# $\operatorname{II}$ . Auto Leveling



Turn Green

Turn Sensor

Set parameters and start the automatic leveling. Reach to the height with the perfect smooth.

Execute



Input Numbers Recommended:  $4 \sim 6$ Click on the " $\sqrt{}$ " done.

7

4

8

# **Print Test**



**This is Recommended Values.** You can modify according to your own situation.

Attention to the data setting on slicing software.